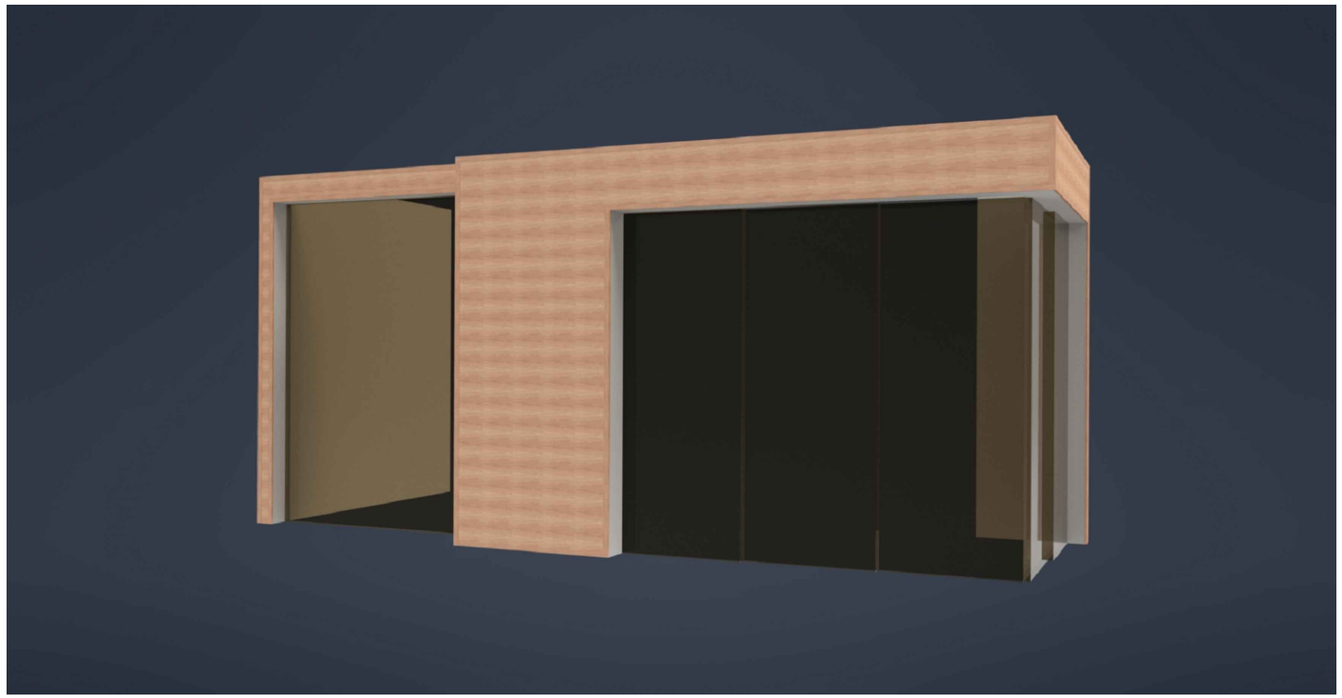
ALUMINUM SIDING AND SOFFIT



DRAWINGS INDEX	
SHEET	DESCRIPTION
SD1.0	SOFFIT PERPENDICULAR APPLICATION
SD2.0	DETAILS OF SOFFIT PERPENDICULAR APPLICATION
SD3.0	SOFFIT PARALLEL APPLICATION
SD4.0	DETAILS OF SOFFIT PARALLEL APPLICATION
SD5.0	HORIZONTAL APPLICATION
SD6.0	DETAILS OF HORIZONTAL APPLICATION
SD7.0	DETAILS OF HORIZONTAL APPLICATION
SD8.0	VERTICAL APPLICATION
SD9.0	DETAILS OF VERTICAL APPLICATION
SD10.0	DETAILS OF VERTICAL APPLICATION

ES METALS
3550 NW 49th Street
Miami FL 33142.
Cra 72 A # 107-33
Barranquilla.Colombia.
www.es-metals.com

PROJECT NAME:

PROJECT LOCATION:

NO.	DATE	BY	DESCRIPTION

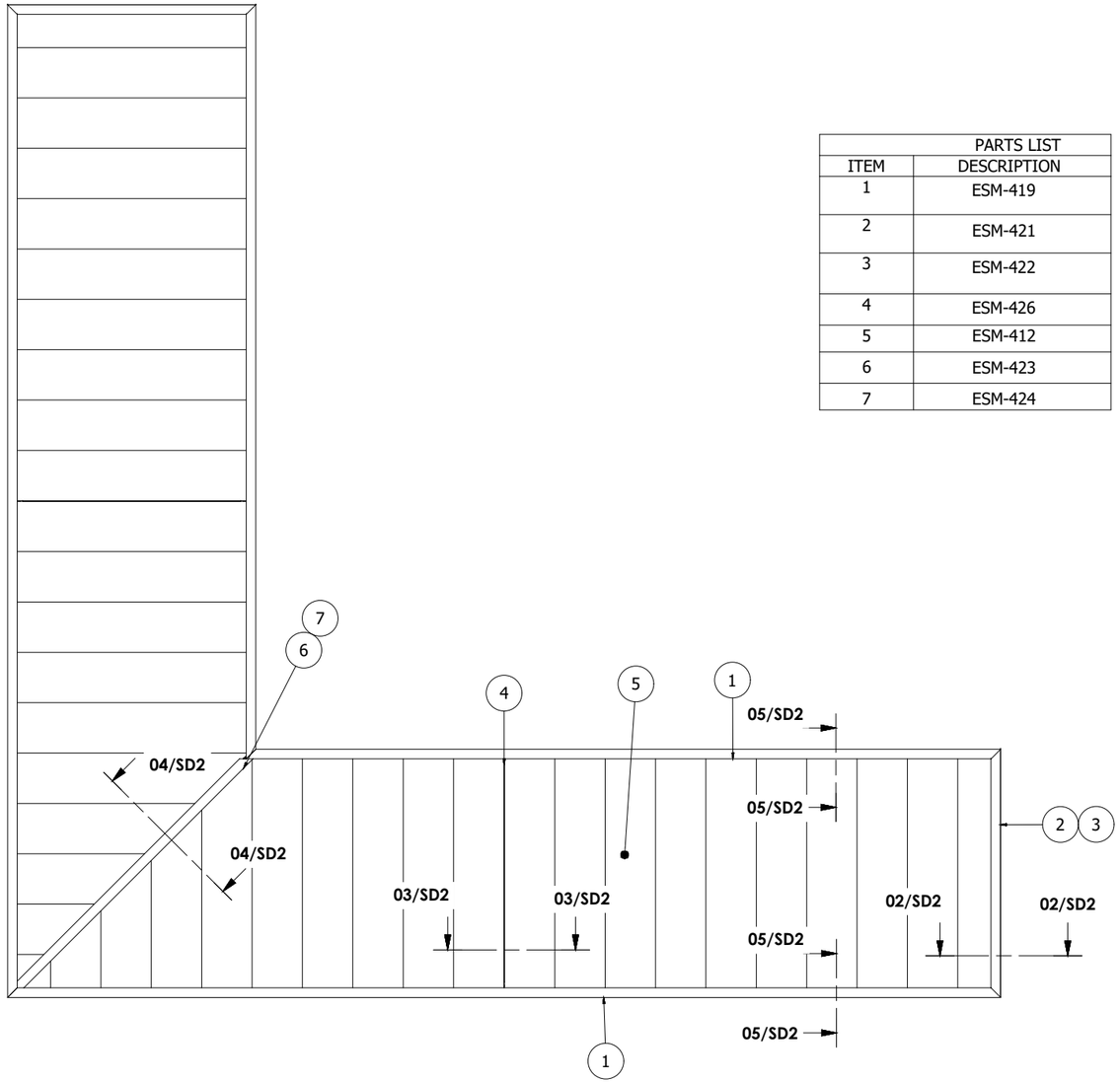
CODE:F03-PRED-01 DATE:2024.10.21 V.04

Project No.

Designed by:	Osvaldo M.
Checked by:	
Date:	
Scale:	1" = 1'-0"

SD0.0

SOFFIT PERPENDICULAR APPLICATION



01
1" = 1'-0" FROM: N/A

PARTS LIST	
ITEM	DESCRIPTION
1	ESM-419
2	ESM-421
3	ESM-422
4	ESM-426
5	ESM-412
6	ESM-423
7	ESM-424

ES METALS
3550 NW 49th Street
Miami FL 331 42.
Cra 72 A # 107-33
Bonanquilla, Colombia.
www.es-metals.com

PROJECT NAME:

PROJECT LOCATION:

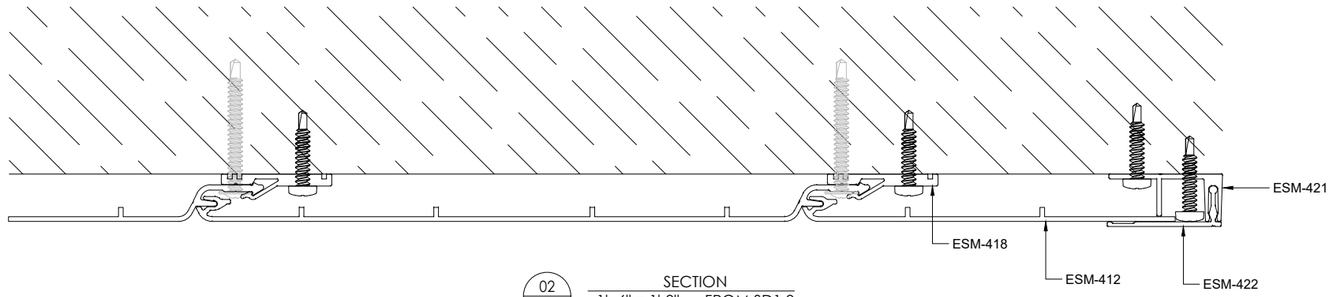
NO.	DATE	BY	DESCRIPTION

CODE: F03-PRED-01 DATE: 2024-10-21 V:04

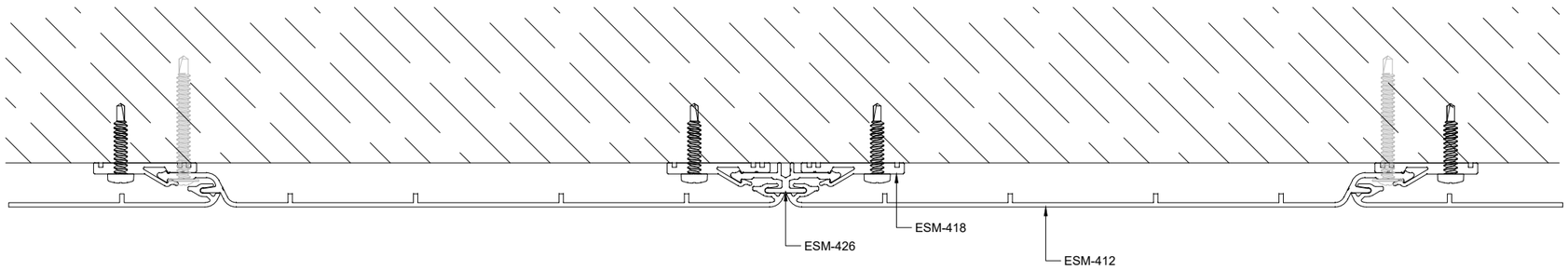
Project No.

Designed by:	Osvaldo M.
Checked by:	
Date:	
Scale:	1" = 1'-0"

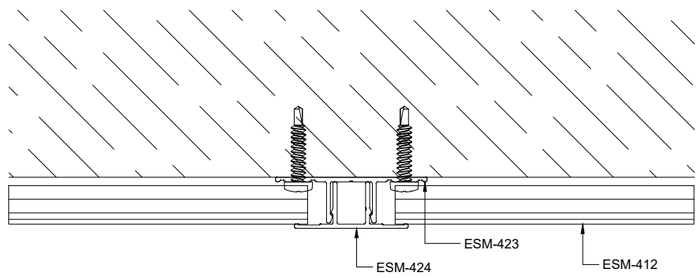
SD1.0



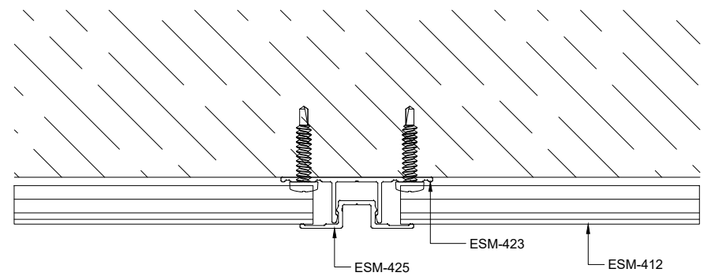
02 / SD2.0 SECTION
1' -6" = 1'-0" FROM:SD1.0



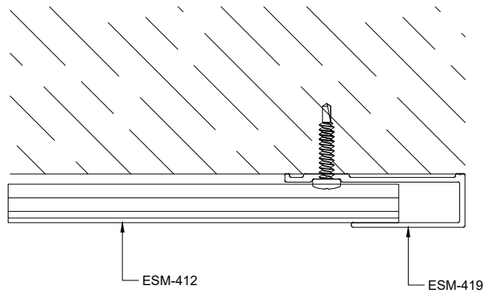
03 / SD2.0 SECTION
1' -6" = 1'-0" FROM:SD1.0



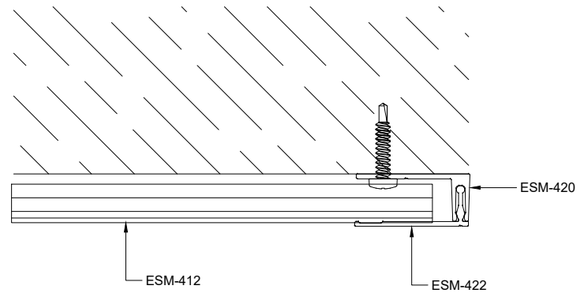
04 / SD2.0 SECTION
1' -6" = 1'-0" FROM:SD1.0



04 / SD2.0 ALTERNATE SECTION
1' -6" = 1'-0" FROM:SD1.0



05 / SD2.0 SECTION
1' -6" = 1'-0" FROM:SD1.0



05 / SD2.0 ALTERNATE SECTION
1' -6" = 1'-0" FROM:SD1.0

ES METALS
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Barranquilla.Colombia.
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PROJECT NAME:

PROJECT LOCATION:

NO.	DATE	BY	DESCRIPTION

CODE: F03-PRED-01 DATE: 2024-10-21 V.04

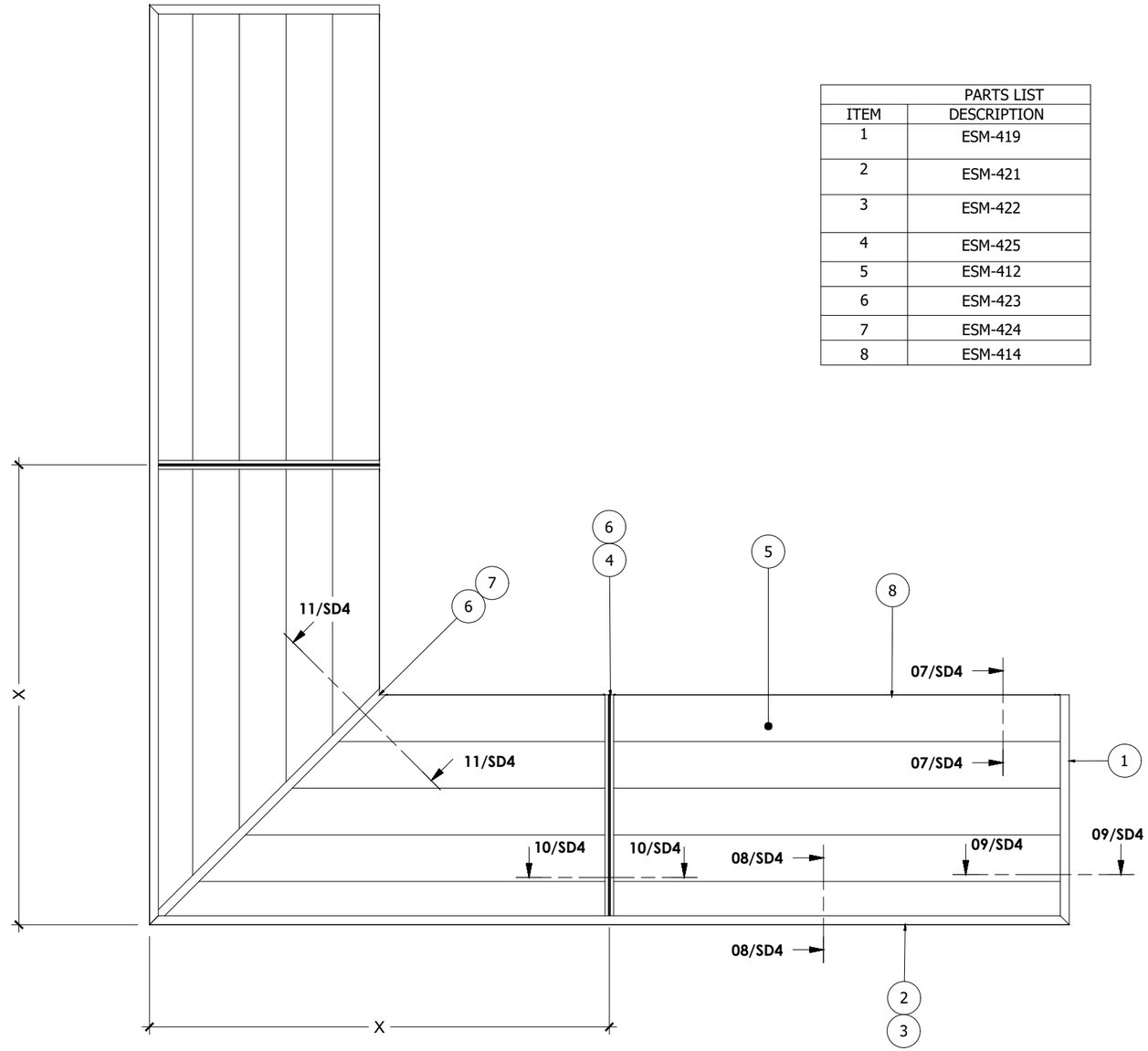
Project No.

Designed by:	Osvaldo M.
Checked by:	
Date:	
Scale:	1" = 1'-0"

SD2.0

SOFFIT PARALLEL APPLICATION

PARTS LIST	
ITEM	DESCRIPTION
1	ESM-419
2	ESM-421
3	ESM-422
4	ESM-425
5	ESM-412
6	ESM-423
7	ESM-424
8	ESM-414



06
1" = 1'-0" FROM: N/A

ES METALS
3550 NW 49th Street
Miami FL 331 42.
Cra 72 A # 107-33
Bonanquilla, Colombia.
www.es-metals.com

PROJECT NAME:

PROJECT LOCATION:

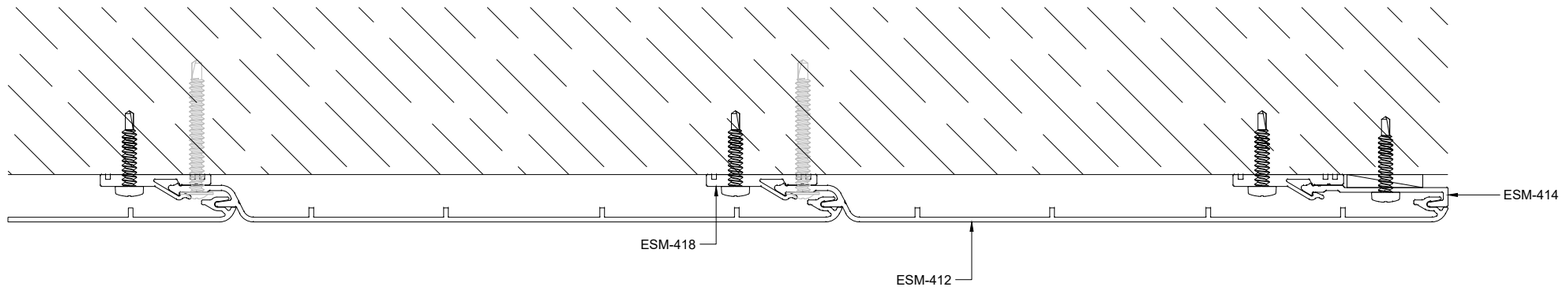
NO.	DATE	BY	DESCRIPTION

CODE: F03-PRED-01 DATE: 2024-10-21 V:04

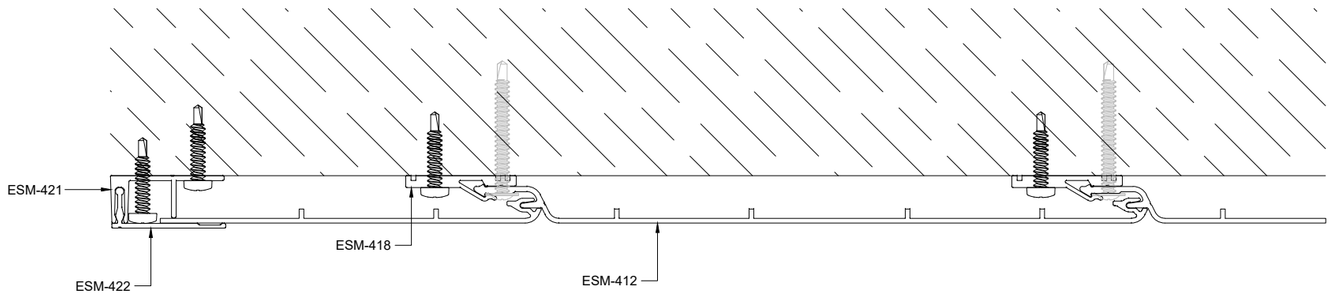
Project No.

Designed by: Osvaldo M.
Checked by:
Date:
Scale: 1" = 1'-0"

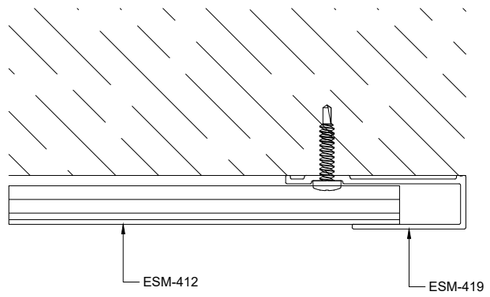
SD3.0



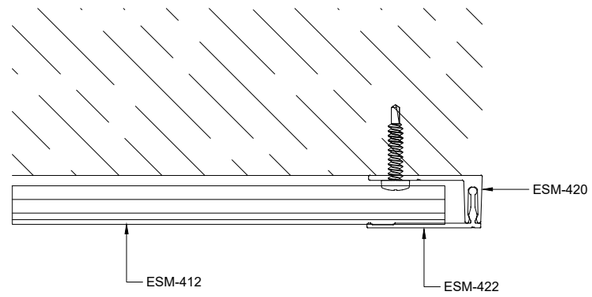
07 SD4.0 SECTION 1' -6" = 1'-0" FROM:SD3.0



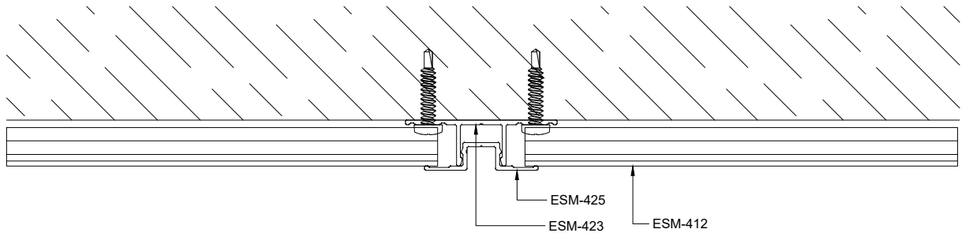
08 SD4.0 SECTION 1' -6" = 1'-0" FROM:SD3.0



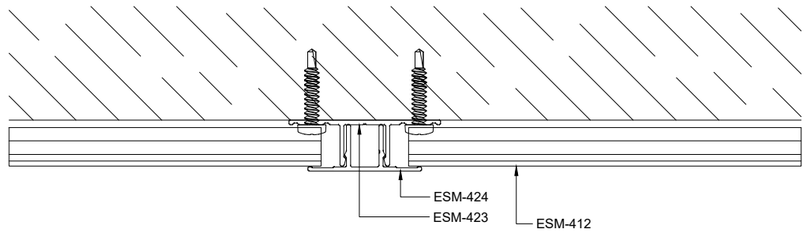
09 SD4.0 SECTION 1' -6" = 1'-0" FROM:SD3.0



09 SD4.0 ALTERNATE SECTION 1' -6" = 1'-0" FROM:SD3.0



10 SD4.0 SECTION 1' -6" = 1'-0" FROM:SD3.0



10 SD4.0 SECTION 1' -6" = 1'-0" FROM:SD3.0

ES METALS
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Barranquilla,Colombia.
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PROJECT NAME:

PROJECT LOCATION:

NO.	DATE	BY	DESCRIPTION

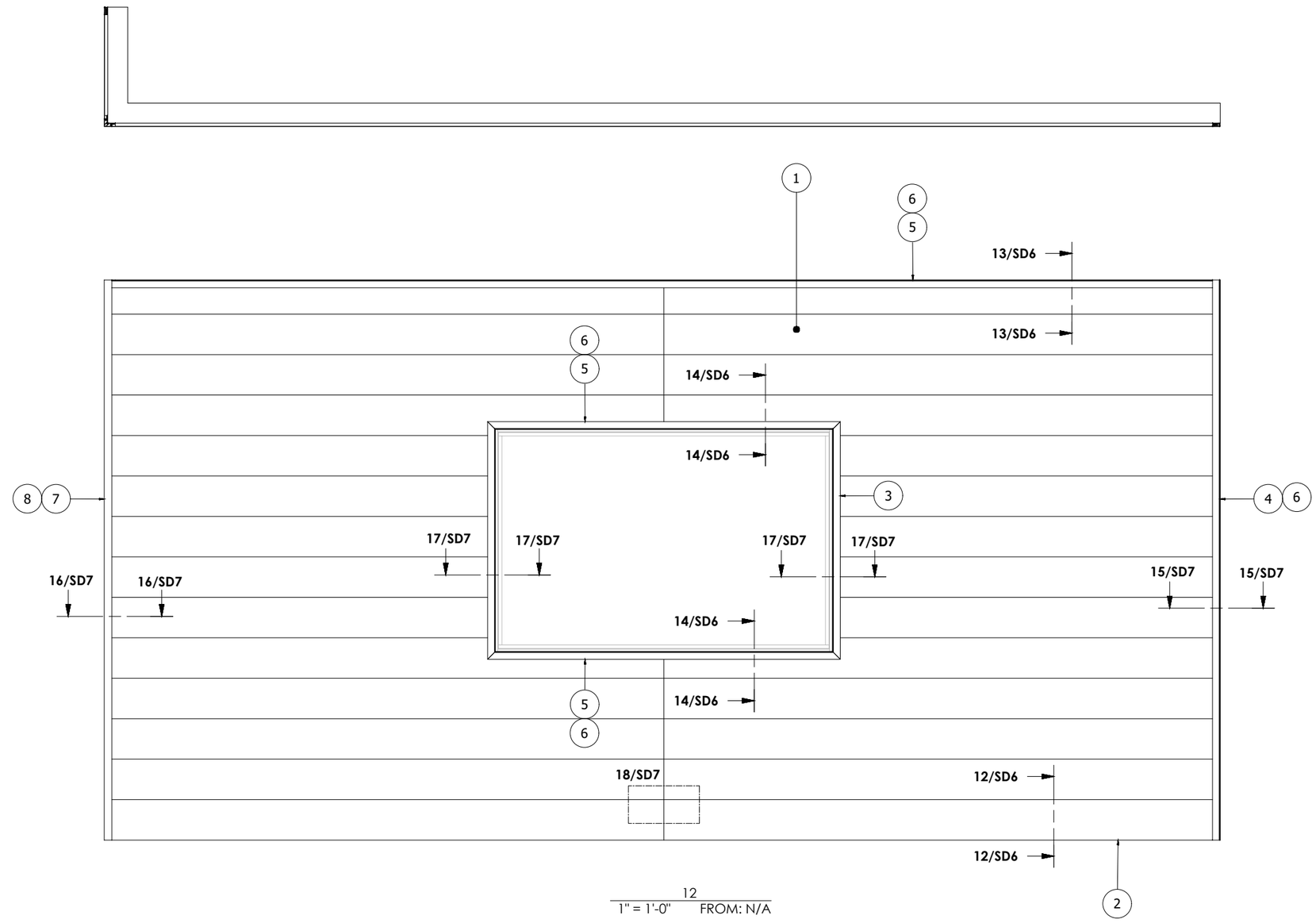
CODE: PRO-PRED-01 DATE: 2024-10-21 V.04

Project No.

Designed by: Osvaldo M.
Checked by:
Date:
Scale: 1" = 1'-0"

SD4.0

HORIZONTAL APPLICATION



12
1" = 1'-0" FROM: N/A

PARTS LIST	
ITEM	DESCRIPTION
1	ESM-412
2	ESM-414
3	ESM-419
4	ESM-420
5	ESM-421
6	ESM-422
7	ESM-416
8	ESM-417

ES METALS
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Miami FL 33142.
Cra 72 A # 107-33
Barranquilla.Colombia.
www.es-metals.com

PROJECT NAME:

PROJECT LOCATION:

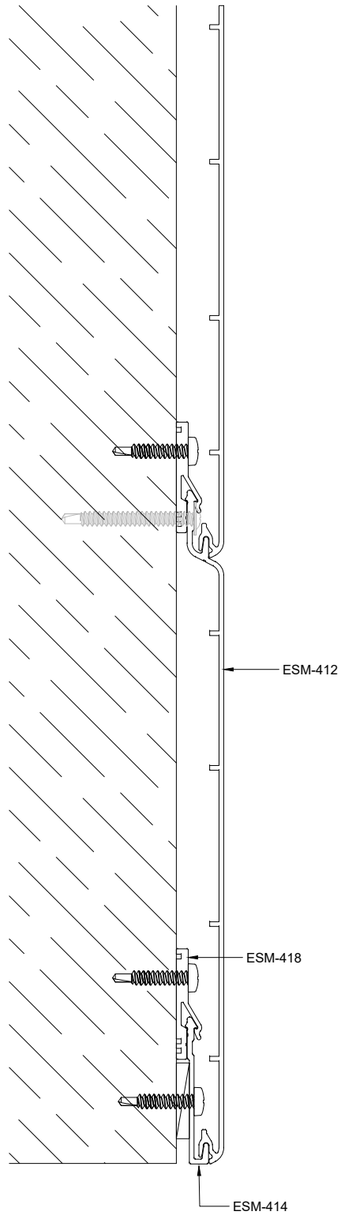
NO.	DATE	BY	DESCRIPTION

CODE: FCG-PRED-01 DATE: 2024.10.21 V.04

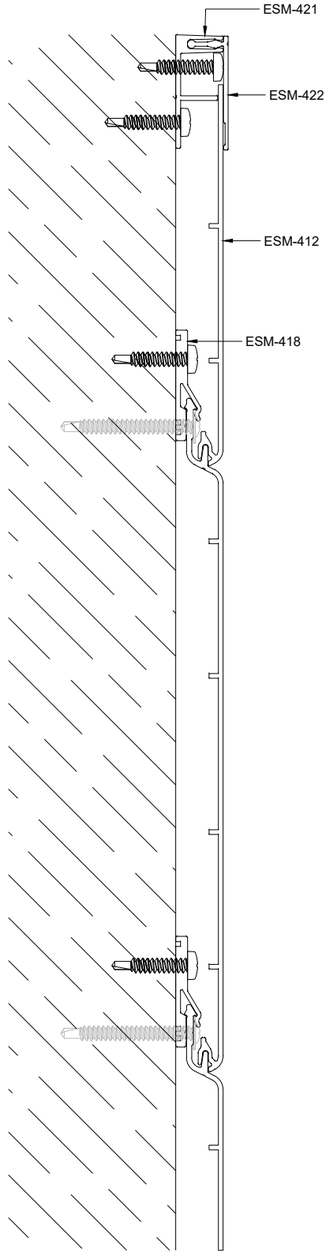
Project No.

Designed by: Osvaldo M.
Checked by:
Date:
Scale: 1" = 1'-0"

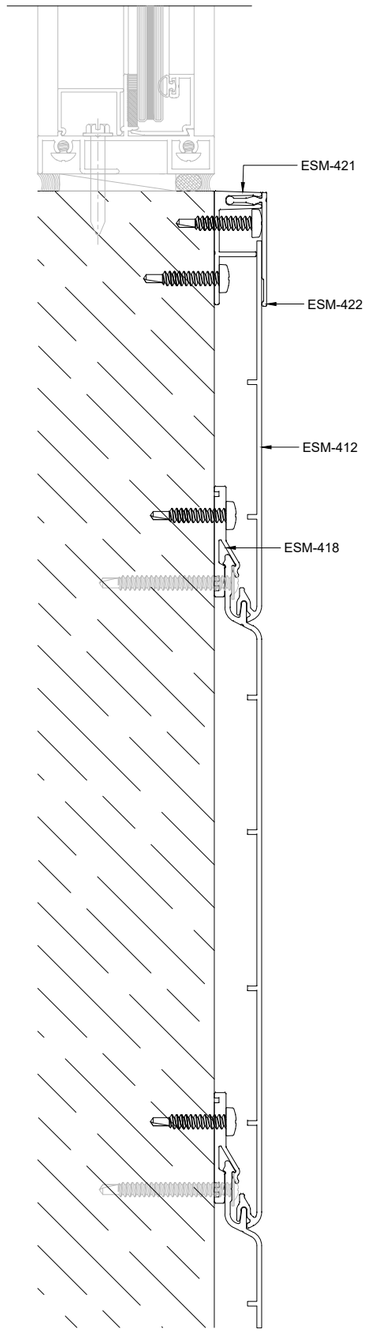
SD5.0



12 SD6.0 SECTION 1' -6" = 1'-0" FROM:SD5.0



13 SD6.0 SECTION 1' -6" = 1'-0" FROM:SD5.0



14 SD6.0 SECTION 1' -6" = 1'-0" FROM:SD5.0

ES METALS
3550 NW 49th Street
Miami FL 33142.
Cra 72 A # 107-33
Bonanpuerto.Colombia.
www.es-metals.com

PROJECT NAME:

PROJECT LOCATION:

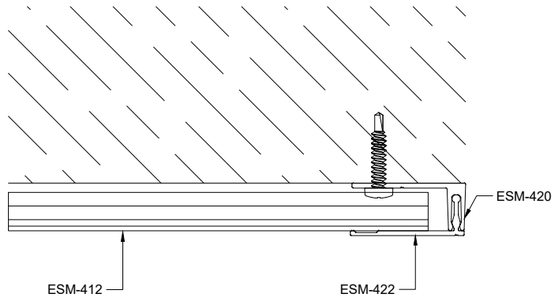
NO.	DATE	BY	DESCRIPTION

CODE: F03-PRED-01 DATE: 2024-10-21 V:04

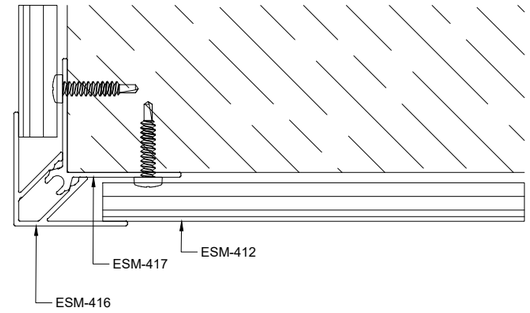
Project No.

Designed by: Osvaldo M.
Checked by:
Date:
Scale: 1" = 1'-0"

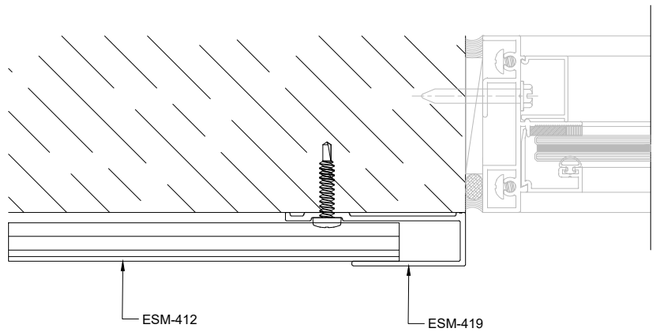
SD6.0



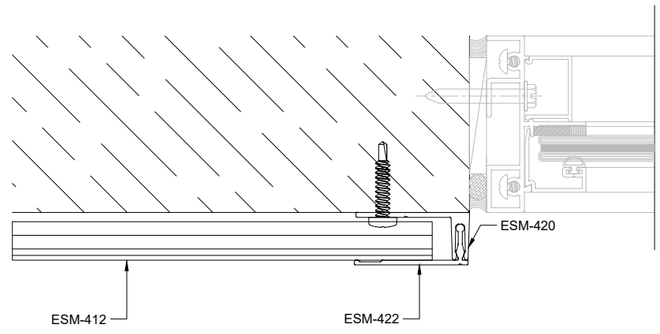
15 / SD7.0 SECTION
1' -6" = 1'-0" FROM:SD5.0



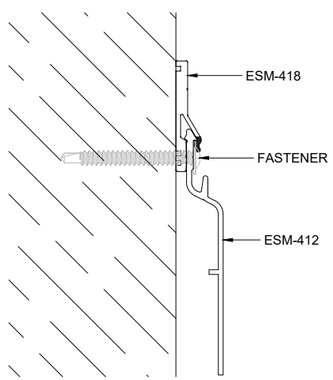
16 / SD7.0 SECTION
1' -6" = 1'-0" FROM:SD5.0



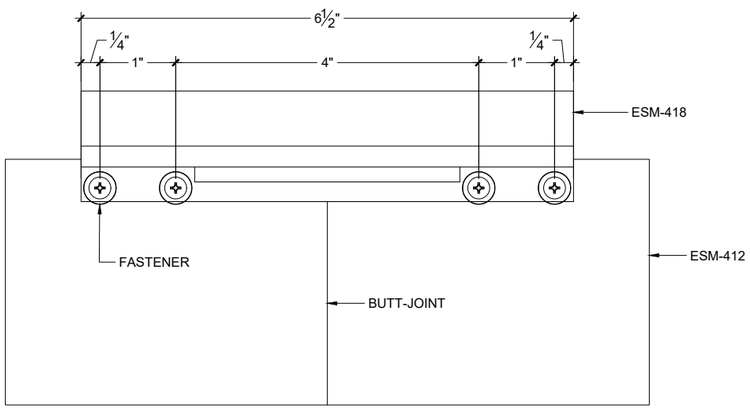
17 / SD7.0 SECTION
1' -6" = 1'-0" FROM:SD5.0



17 / SD7.0 ALTERNATE SECTION
1' -6" = 1'-0" FROM:SD5.0



18 / SD7.0 SECTION
1' -6" = 1'-0" FROM:SD5.0



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Miami FL 33142.
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Barranquilla.Colombia.
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PROJECT NAME:

PROJECT LOCATION:

NO.	DATE	BY	DESCRIPTION

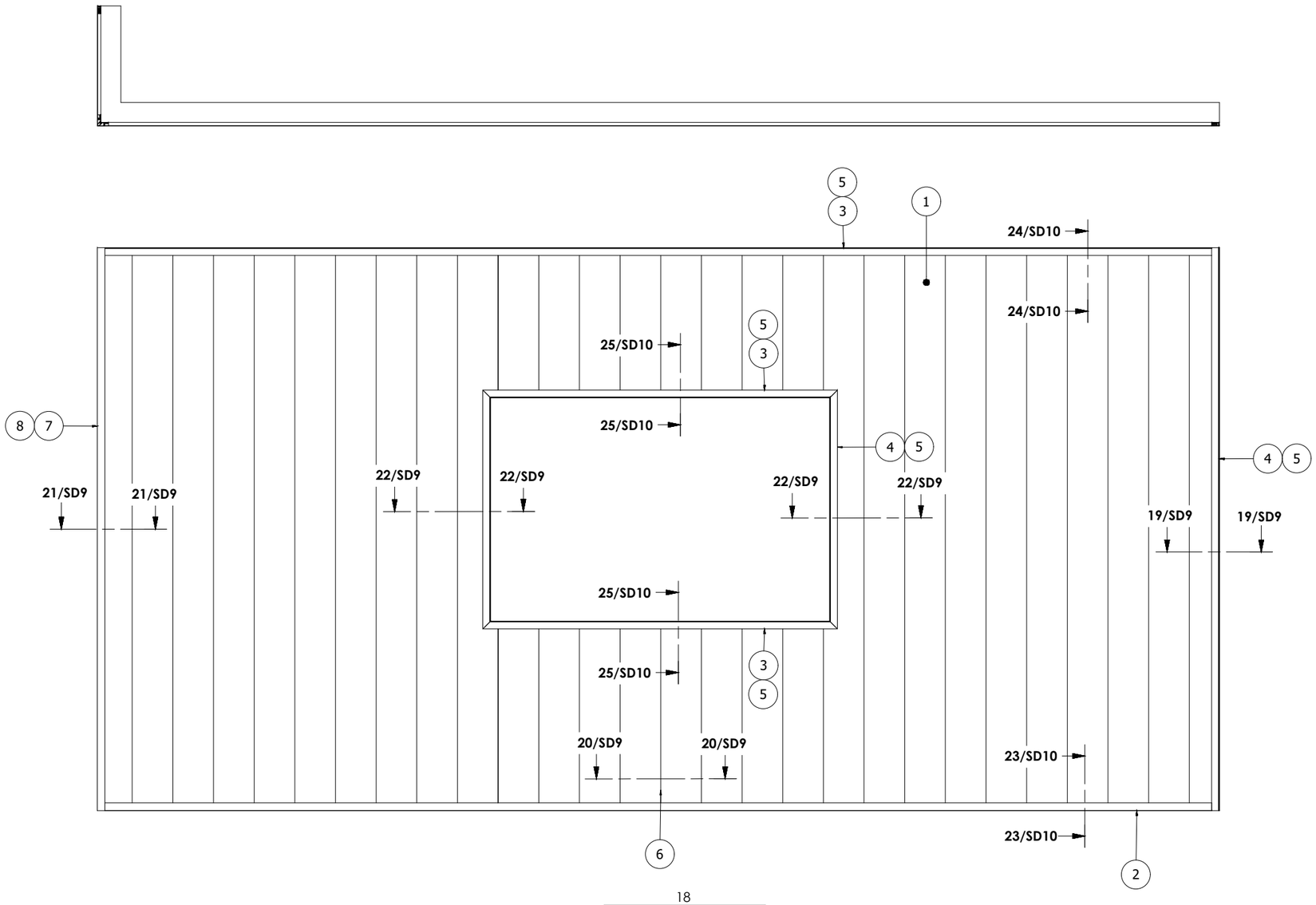
CODE FOR PRED-01 DATE:2024.10.21 V.04

Project No.

Designed by: Osvaldo M.
Checked by:
Date:
Scale: 1" = 1'-0"

SD7.0

VERTICAL APPLICATION



18
1" = 1'-0" FROM: N/A

PARTS LIST	
ITEM	DESCRIPTION
1	ESM-412
2	ESM-419
3	ESM-420
4	ESM-421
5	ESM-422
6	ESM-426
7	ESM-416
8	ESM-417

ES METALS
3550 NW 49th Street
Miami FL 33142.
Cra 72 A # 107-33
Bonanpalla,Colombia.
www.es-metals.com

PROJECT NAME:

PROJECT LOCATION:

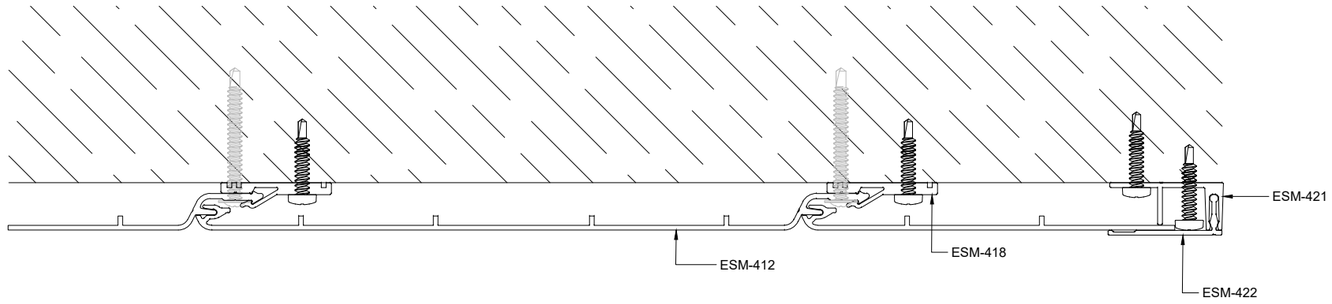
NO.	DATE	BY	DESCRIPTION

CODE: F03-PRED-01 DATE: 2024.10.21 V.04

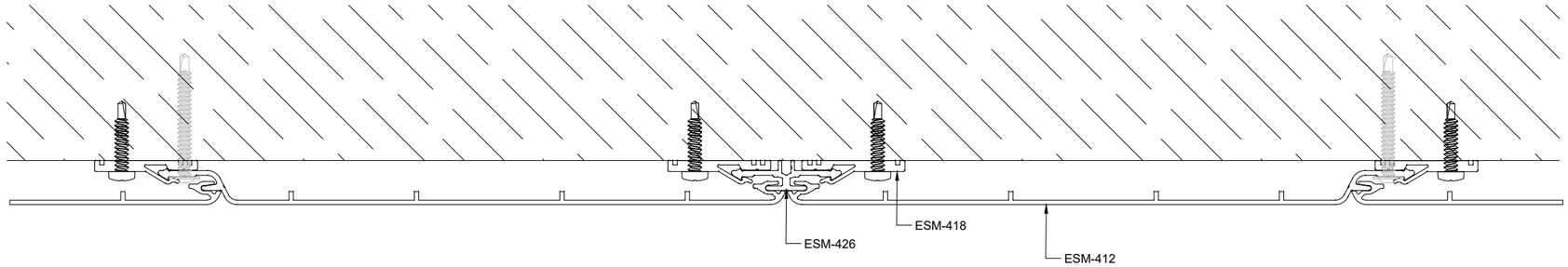
Project No.

Designed by: Osvaldo M.
Checked by:
Date:
Scale: 1" = 1'-0"

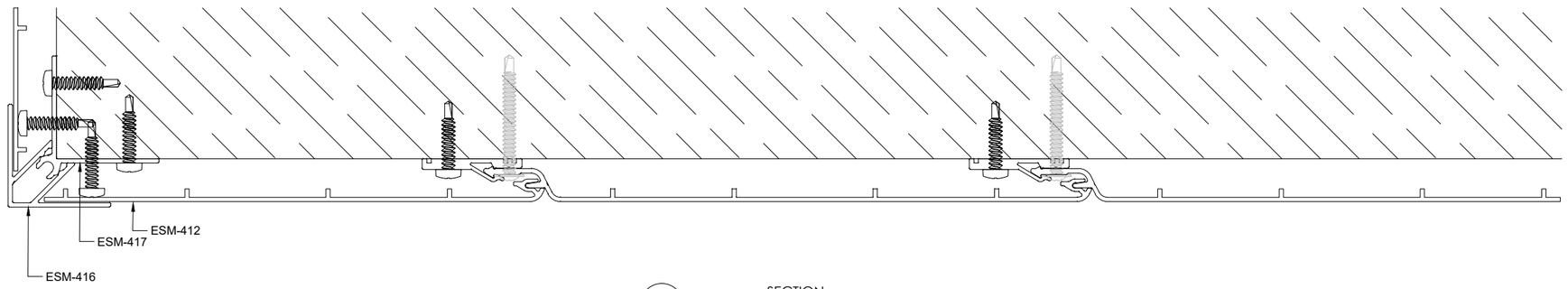
SD8.0



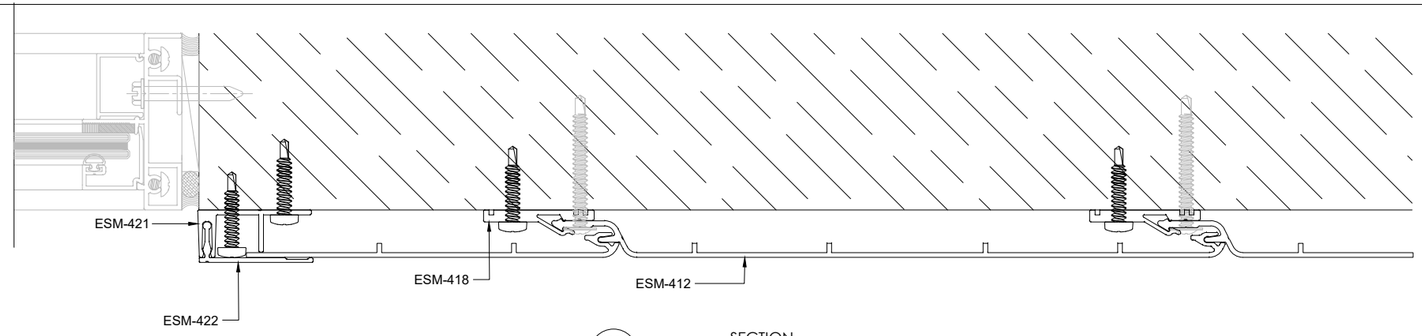
19 SD9.0 SECTION 1' -6" = 1'-0" FROM:SD8.0



20 SD9.0 SECTION 1' -6" = 1'-0" FROM:SD8.0



21 SD9.0 SECTION 1' -6" = 1'-0" FROM:SD8.0



22 SD9.0 SECTION 1' -6" = 1'-0" FROM:SD8.0

ES METALS
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Miami FL 33142.
Cra 72 A # 107-33
Barranquilla,Colombia.
www.es-metals.com

PROJECT NAME:

PROJECT LOCATION:

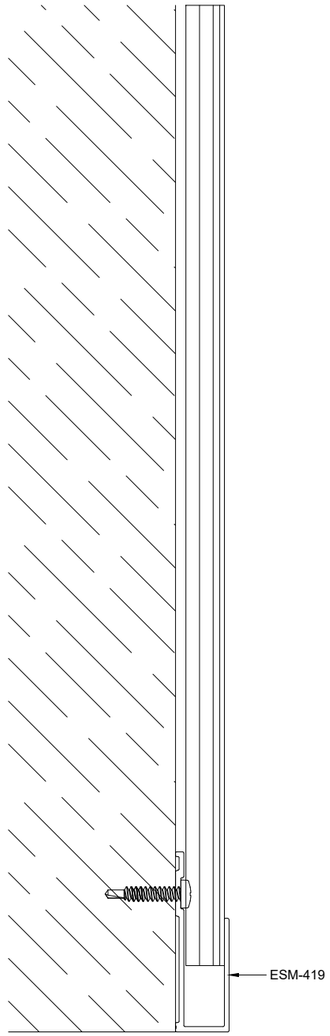
NO.	DATE	BY	DESCRIPTION

CODE: FIO-FRED-01 DATE: 2024 10 21 V.04

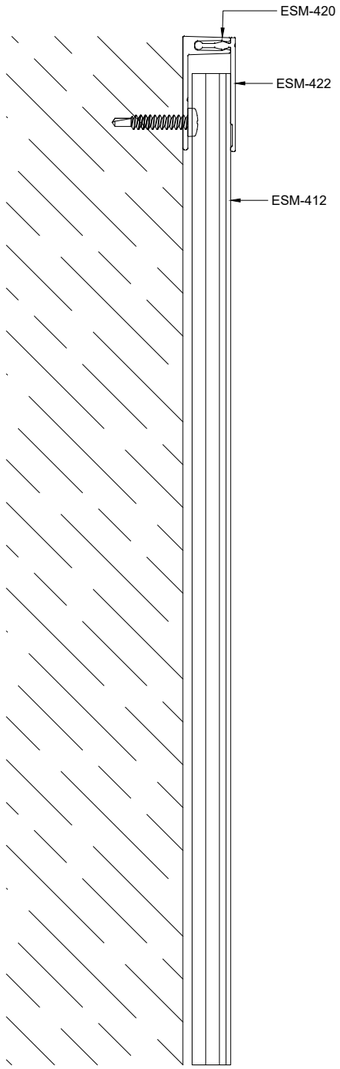
Project No.

Designed by: Osvaldo M.
Checked by:
Date:
Scale: 1" = 1'-0"

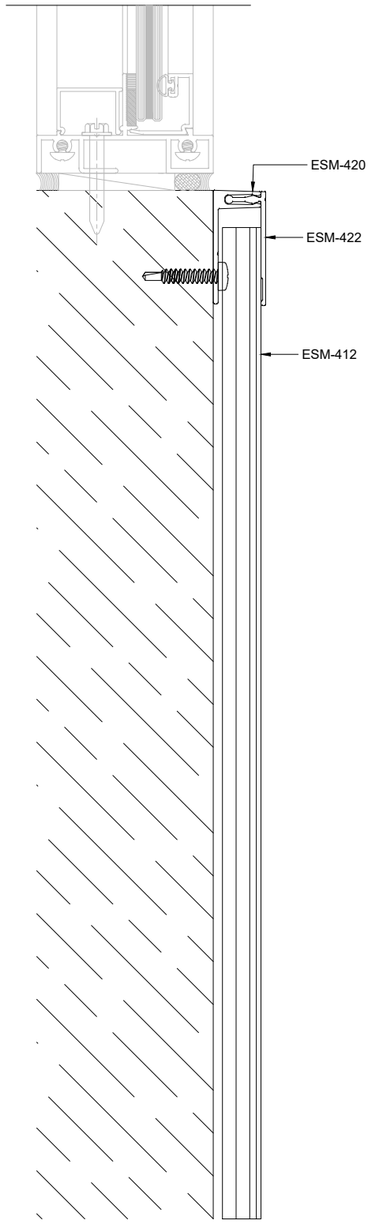
SD9.0



23 / SD10 SECTION
1' -6" = 1'-0" FROM:SD8.0



24 / SD10 SECTION
1' -6" = 1'-0" FROM:SD8.0



25 / SD10 SECTION
1' -6" = 1'-0" FROM:SD8.0

ES METALS
3550 NW 49th Street
Miami FL 331 42.
Cra 72 A # 107-33
Barranquilla, Colombia.
www.es-metals.com

PROJECT NAME:

PROJECT LOCATION:

NO.	DATE	BY	DESCRIPTION

CODE: F03-PRED-01 DATE: 2024-10-21 V:04

Project No.

Designed by:	Osvaldo M.
Checked by:	
Date:	
Scale:	1" = 1'-0"

SD10.0